M33443 NPT HO GREEN M3

Version Number 1.24 Revision Date 11/22/2024



Page 1 of 15 Print Date 11/23/2024

SAFETY DATA SHEET

M33443 NPT HO GREEN M3

Section 1. Identification	n	
GHS product identifier	:	M33443 NPT HO GREEN M3
Chemical name	:	Mixture
CAS number	:	Mixture
Other means of identification	:	FO00015998
Product type	:	solid
	tance	or mixture and uses advised against
Product use	:	Industrial applications. Plastics.
Supplier's details	:	AVIENT CORPORATION 33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (844) 4AVIENT
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word Hazard statements	:	No signal word. No known significant effects or critical hazards.

M33443 NPT HO GREEN M3

Version Number 1.24 Revision Date 11/22/2024

ÀVIENT

Page 2 of 15 Print Date 11/23/2024

Precautionary statements

	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO00015998

CAS number/other identifiers

Ingredient name	%	CAS number
Quartz	> 0 - <= 0.3	14808-60-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

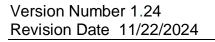
Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
	2/15

M33443 NPT HO GREEN M3





Page 3 of 15	
Print Date 11/23/2024	

Skin contact Ingestion	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
Most important symptoms/effects, ac	ute a	und delayed
Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Over-exposure signs/symptoms		
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Indication of immediate medical attention and special treatment needed, if necessary		
Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.
Soo toxicological information (Soction	on 11)

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO ₂ . None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal	:	May emit Hydrogen Chloride (HCl).

M33443 NPT HO GREEN M3

Version Number 1.24 Revision Date 11/22/2024



Page 4 of 15 Print Date 11/23/2024

decomposition products		Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides sulfur oxides halogenated compounds metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".		
Environmental precautions	: ont a	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).		
Methods and materials for containment and cleaning up				
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.		
Large spill	:	Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.		

Section 7. Handling and storage

M33443 NPT HO GREEN M3

Version Number 1.24 Revision Date 11/22/2024

ÀVIENT

Page 5 of 15 Print Date 11/23/2024

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Quartz	OSHA PEL 1989 (1989-03-01)
	TWA 0.1 mg/m3 (Calculated as Quartz) Form: Respirable dust
	OSHA PEL Z3 (1997-09-03)
	TWA 250 MPPCF / (%SiO2+5) Form: Respirable
	TWA 10 MG /M3 / (%SiO2+2) Form: Respirable
	OSHA PEL Z3 (1997-09-03)
	TWA 30 MG /M3 / (%SiO2+2) Form: Total dust
	NIOSH REL (1994-06-01)
	TWA 0.05 mg/m3 Form: Respirable dust
	ACGIH TLV (2005-12-09)
	TWA 0.025 mg/m3 Form: Respirable fraction
	OSHA PEL (2016-06-23)
	TWA 0.05 mg/m3 Form: Respirable dust

Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
checked to		Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers,
		5/15

M33443 NPT HO GREEN M3

Version Number 1.24 Revision Date 11/22/2024



	Pa	age	6 of	15
Print	Date	11/2	23/20)24

		filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state	:	solid [Paste.]
Color	:	GREEN
Odor	:	Faint odor.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not applicable.

M33443 NPT HO GREEN M3

Version Number 1.24 Revision Date 11/22/2024

XAVIENT

Page 7 of 15 Print Date 11/23/2024

Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not applicable.
(flammable) limits		Upper: Not applicable.
Vapor pressure	:	Not available.
Vapor density	:	Not applicable.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
Partition coefficient: n-	:	Not applicable.
octanol/water		Not overlieghte
Auto-ignition temperature	:	Not applicable.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
·		Kinematic: Not applicable.
Aerosol product		
Acrosol product		
Heat of combustion	:	Not available.
Ignition distance	:	Not available.
Enclosed space ignition - Time	:	Not available.
equivalent		Net envilable
Enclosed space ignition -	:	Not available.
Deflagration density	_	Not available
Flame height Flame duration	:	Not available.
	:	Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.		
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).		
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will		
7/15				

M33443 NPT HO GREEN M3

Version Number 1.24 Revision Date 11/22/2024

AVIENT

Page 8 of 15 Print Date 11/23/2024

		not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Avoid contact with acetal homopolymers and acetyl homopolymers during processing.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Conclusion/Summary	:	Mixture.Not fully tested.
Irritation/Corrosion		
Conclusion/Summary Skin Eyes Respiratory	:	Mixture.Not fully tested. Mixture.Not fully tested. Mixture.Not fully tested.
Sensitization		
Conclusion/Summary Skin Respiratory	:	Mixture.Not fully tested. Mixture.Not fully tested.
Mutagenicity		
Conclusion/Summary	:	Mixture.Not fully tested.
<u>Carcinogenicity</u>		
Conclusion/Summary	:	Mixture.Not fully tested.

Classification

Product/ingredient name	OSHA	IARC	NTP
Quartz (SiO2)	-	1	Known to be a human carcinogen.

Reproductive toxicity

Conclusion/Summary	:	Mixture.Not fully tested.
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Teratogenicity



M33443 NPT HO GREEN M3

Version Number 1.24 Revision Date 11/22/2024 Page 9 of 15 Print Date 11/23/2024

Conclusion/Summary

: Mixture.Not fully tested.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs	
Quartz (SiO2)	Category 1	-	-	

Aspiration hazard

Not available.

Information on the likely routes of : Not available. exposure

Potential acute health effects

Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

ilable. ilable. .Not fully tested.
ilable.
ilable.
ilable.

M33443 NPT HO GREEN M3

Version Number 1.24 Revision Date 11/22/2024



Page 10 of 15 Print Date 11/23/2024

General Carcinogenicity Mutagenicity Teratogenicity Developmental effects Fertility effects		No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
<u>Numerical measures of toxicity</u> <u>Acute toxicity estimates</u> N/A		
Other information	:	This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	S	pecies	Exposure
M33443 NPT HO GREEN M3				
Remarks - Acute - Aquatic invertebrates.:	Chemical	s are not readily available as	they are bound within	the polymer matrix.
Conclusion/Summary	:	Chemicals are not readily a polymer matrix.	vailable as they are bo	und within the
Persistence and degradability				
Conclusion/Summary	:	Chemicals are not readily polymer matrix.	available as they are bo	ound within the
Conclusion/Summary	:	Chemicals are not readily polymer matrix.	available as they are bo	ound within the
<u>Bioaccumulative potential</u> Not available.				

M33443 NPT HO GREEN M3

Version Number 1.24 Revision Date 11/22/2024

AVIENT

Page 11 of 15 Print Date 11/23/2024

<u>Mobility in soil</u>

Soil/water partition coefficient : Not available. (KOC)

:

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Not classified as dangerous goods under transport regulations.
International Water IMO/IMDG	:	Not classified as dangerous goods under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations	:	United States - TSCA 12(b) - Chemical export notification: None of the components are listed.

11/15

M33443 NPT HO GREEN M3

Version Number 1.24 Revision Date 11/22/2024



Page 12 of 15 Print Date 11/23/2024

United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not listed United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed Phthalocvanine green Phenol Vinvl chloride monomer United States - EPA Clean water act (CWA) section 311 -Hazardous substances: Listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed

Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Listed
Clean Air Act Section 602 Class I	:	Not listed
Substances Clean Air Act Section 602 Class II	:	Not listed
Substances DEA List I Chemicals (Precursor		Not listed
Chemicals)		
DEA List II Chemicals (Essential Chemicals)	:	Not listed

US. EPA CERCLA Hazardous Substances (40 CFR 302)

M33443 NPT HO GREEN M3

Version Number 1.24 Revision Date 11/22/2024 Page 13 of 15 Print Date 11/23/2024

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not applicable

SARA 311/312

Classification

: Not applicable.

Composition/information on ingredients

No products were found.

Name	%	Classification
Quartz (SiO2)	> 0 - <= 0.3	CARCINOGENICITY - inhalation - Category 1A SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

Not applicable.

State regulations	
Massachusetts	: The following components are listed: Calcium carbonate
New York	: None of the components are listed.
New Jersey	: The following components are listed: Ethene, chloro-, homopolymer Calcium carbonate Phthalocyanine green Quartz Paraffins, petroleum, normal C5-20
Pennsylvania	: The following components are listed: Calcium carbonate
	Phthalocyanine green

California Prop. 65

WARNING: This product can expose you to Quartz, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Quartz	-	-

United States inventory (TSCA 8b)	:	All components are active or exempted.
Canada inventory	:	At least one component is not listed in DSL but all such components
		13/15

M33443 NPT HO GREEN M3

Version Number 1.24 Revision Date 11/22/2024



Page 14 of 15 Print Date 11/23/2024

are listed in NDSL.

<u>International regulations</u> <u>Inventory list</u>	
Australia	: All components are listed or exempted.
Canada	: At least one component is not listed in DSL but all such components are listed in NDSL.
China	: All components are listed or exempted.
Eurasian Economic Union	: Russian Federation inventory: Not determined.
Japan	: Japan inventory (CSCL): All components are listed or exempted.
	Japan inventory (ISHL): Not determined.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Thailand	: Not determined.
Turkey	: Not determined.
United States	: All components are active or exempted.
Viet Nam	: Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0
•		

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

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Date of issue/Date of revision	:	11/22/2024
Date of previous issue	:	05/21/2024
Version	:	1.24
Key to abbreviations	:	ATE = Acute Toxicity Estimate
·		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals

M33443 NPT HO GREEN M3

Version Number 1.24 Revision Date 11/22/2024

ÀVIENT

Page 15 of 15 Print Date 11/23/2024

IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations Not available.

References

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.