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SAFETY DATA SHEET

STAN-TONE VCP-30898 BLACK

Section 1. Identification		
GHS product identifier Chemical name CAS number Other means of identification Product type	::	STAN-TONE VCP-30898 BLACK Mixture Mixture FO20017323 solid
Relevant identified uses of the sub Product use	ostance :	or mixture and uses advised against Industrial applications. Plastics.
Supplier's details	:	AVIENT CORPORATION 1675 Navarre Road SW, Massillon, Ohio USA 44646
		1 330 837 8679
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. All ingredients are bound in a PVC polymer matrix and potential for hazardous exposure as shipped is minimal. PVC resin is manufactured from Vinyl Chloride Monomer (VCM). PVC resin manufacturers take special efforts to strip residual VCM from their resins. Residual VCM in the resin is typically below 8.5 ppm. However, VCM is a known carcinogen. The end-user (fabricator) should take necessary precautions (mechanical ventilation, local exhaust, respiratory protection, etc.) to protect employees from exposure to any vapors or dusts that may be released during heating or fabrication. See Sections 8 and 11 for special precautions.After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	:	COMBUSTIBLE DUSTS
GHS label elements		
Signal word	:	Warning

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Hazard statements May form combustible dust concentrations in air. : **Precautionary statements** Not applicable. : Not applicable. Prevention : Not applicable. Response : Not applicable. Storage : Not applicable. Disposal : Supplemental label elements Keep container tightly closed. : Hazards not otherwise classified None known. : Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO20017323

CAS number/other identifiers

Ingredient name	%	CAS number
Carbon black	>= 10 - <= 25	1333-86-4
Stearic acid	>= 1 - <= 3	57-11-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable

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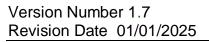
Skin contact Ingestion	 for breathing. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. 	
Most important symptoms/effects, acu	e and delayed	
Potential acute health effects		
Eye contact	: Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.	
Inhalation	 Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs. 	
Skin contact	: No known significant effects or critical hazards.	
Ingestion	: No known significant effects or critical hazards.	
Over-exposure signs/symptoms		
Eye contact	: Adverse symptoms may include the following: irritation redness	
Inhalation	 Adverse symptoms may include the following: respiratory tract irritation coughing 	
Skin contact	No specific data.	
Ingestion	: No specific data.	
Indication of immediate medical attention and special treatment needed, if necessary		
Notes to physician	: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.	
Specific treatments	No specific treatment.	
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training.	
See toxicological information (Section	11)	

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	:	Use dry chemical powder.
Unsuitable extinguishing media	:	Avoid high pressure media which could cause the formation of a

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		potentially explosible dust-air mixture.
Specific hazards arising from the chemical	:	May form explosible dust-air mixture if dispersed.
Hazardous thermal decomposition products	:	May emit Hydrogen Chloride (HCl). Decomposition products may include the following materials: carbon dioxide carbon monoxide halogenated compounds
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire- exposed containers cool.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing dust. Put on appropriate
For emergency responders	:	personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for contain	nent a	nd cleaning up
Small spill	:	Move containers from spill area. Use spark-proof tools and explosion- proof equipment. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Use spark-proof tools and explosion- proof equipment. Approach release from upwind. Prevent entry into
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sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Avoid creating dusty conditions and prevent wind dispersal. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

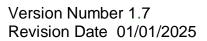
Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing dust. Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Prevent dust accumulation. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Electrical equipment and lighting should be protected to appropriate standards to prevent dust coming into contact with hot surfaces, sparks or other ignition sources. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

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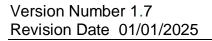
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Occupational exposure limits

Ingredient name	Exposure limits
Carbon black	OSHA PEL 1989 (1989-03-01) TWA 3.5 mg/m3 OSHA PEL (1993-06-30) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 0.1 mgPAH/m ³ ACGIH TLV (2010-12-06) TWA 3 mg/m3 Form: Inhalable fraction
Stearic acid	ACGIH TLV (2017-03-01) TWA 10 mg/m3 Form: Inhalable fraction TWA 3 mg/m3 Form: Respirable fraction

Appropriate engineering controls Environmental exposure controls	:	Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated
Eye/face protection	:	clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to
		liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a 6/16

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		higher degree of protection: safety glasses with side-shields. If operating conditions cause high dust concentrations to be produced, use dust goggles.	
Skin protection			
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.	
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.	
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.	
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.	

Section 9. Physical and chemical properties

Appearance

Physical state	:	solid [Very fine powder.]
Color	:	BLACK
Odor	:	Not available.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not applicable.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not applicable.

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(flammable) limits		Upper: Not applicable.
Vapor pressure	:	Not available.
Vapor density	:	Not applicable.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	Not available.
Partition coefficient: n- octanol/water	:	Not applicable.
Auto-ignition temperature	:	Not applicable.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available. Kinematic: Not applicable.
Aerosol product		
<u>Aerosol product</u> Heat of combustion	:	Not available.
	:	Not available. Not available.
Heat of combustion Ignition distance Enclosed space ignition - Time	:	
Heat of combustion Ignition distance Enclosed space ignition - Time equivalent Enclosed space ignition -	:	Not available.
Heat of combustion Ignition distance Enclosed space ignition - Time equivalent	:	Not available. Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Prevent dust accumulation.
Incompatible materials	:	Avoid contact with acetal homopolymers and acetyl homopolymers



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		during processing. Reactive or incompatible with the following materials:
		oxidizing materials
Hazardous decomposition	:	Under normal conditions of storage and use, hazardous decomposition
products		products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Carbon black				
	LD50 Oral	Rat	15,400 mg/kg	-
Octadecanoic acid				
	LD50 Oral	Rat	4,600 mg/kg	-
	LD50 Dermal	Rabbit	5,000 mg/kg	-

Conclusion/Summary

Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Octadecanoic acid	Skin - Moderate irritant	Rabbit	-	24 hrs	-
	Skin - Mild irritant	Human	-	72 hrs	-

Conclusion/Summary Skin Eyes Respiratory	Mixture.Not fully tested.Mixture.Not fully tested.Mixture.Not fully tested.
Sensitization	
Conclusion/Summary Skin Respiratory	Mixture.Not fully tested.Mixture.Not fully tested.
Mutagenicity	
Conclusion/Summary	: Mixture.Not fully tested.
Carcinogenicity	
Conclusion/Summary	: Mixture.Not fully tested.

:

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Classification

Product/ingredient name	OSHA	IARC	NTP
Carbon black	-	2B	-
<u>Reproductive toxicity</u> Conclusion/Summary	: N	fixture.Not fully t	ested.
<u>Teratogenicity</u>			
Conclusion/Summary	: N	lixture.Not fully t	ested.
Specific target organ toxicity (Not available.	<u>ísingle exposu</u>	<u>re)</u>	
Specific target organ toxicity (Not available.	repeated exp	osure)	
Aspiration hazard Not available.			
Information on the likely rout exposure	es of : N	ot available.	
Potential acute health effects			
Eye contact			ne concentrations above statutory or recommended y cause irritation of the eyes.
Inhalation	: E	xposure to airborn	he concentrations above statutory or recommended y cause irritation of the nose, throat and lungs.
Skin contact			ant effects or critical hazards.
Ingestion	: N	o known significa	ant effects or critical hazards.
Symptoms related to the physic	ical, chemical	and toxicologica	l characteristics
Eye contact	: A	dverse symptoms	may include the following: irritation, redness
Inhalation	: A		may include the following: respiratory tract
Skin contact		o specific data.	
Ingestion	: N	o specific data.	
Delayed and immediate effects	s and also chr	onic effects from	short and long term exposure
Short term exposure			
Potential immediate effects	: N	ot available.	

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Potential delayed effects	:	Not available.
Long term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General	:	Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards. No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral	Dermal	Inhalation (gases)	Inhalation (vapors)	Inhalation (dusts and mists)
STAN-TONE VCP-30898 BLACK	459586.4 mg/kg	499550.4 mg/kg	N/A	N/A	N/A
Carbon black	15400 mg/kg	N/A	N/A	N/A	N/A
Octadecanoic acid	4600 mg/kg	5000 mg/kg	N/A	N/A	N/A

Other information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

:

Toxicity

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Acute EC50 37.563 Mg/l Fresh water	Daphnia - Daphnia magna	48 h
•	Daphnia - Daphnia magna	48 h
: Not available.		
: Not available.		

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Octadecanoic acid	8.23	-	high

Mobility in soil

Soil/water partition coefficient (KOC)	: Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

The generation of waste should be avoided or minimized wherever **Disposal methods** : possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed





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United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Consult mode specific transport rules
International Water IMO/IMDG	:	Consult mode specific transport rules

Section 15. Regulatory information

 United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not listed United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - SPA Clean water act (CWA) section 307 - Priority pollutants: Listed 2-Ethylhexanoic acid zinc salt
Phenol Vinyl chloride monomer

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United States - EPA Clean water act (CWA) section 311 -Hazardous substances: Listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed

Clean Air Act Section 112(b)	:	Listed
Hazardous Air Pollutants (HAPs) Clean Air Act Section 602 Class I	:	Not listed
Substances Clean Air Act Section 602 Class II	:	Not listed
Substances DEA List I Chemicals (Precursor		Not listed
Chemicals)	•	
DEA List II Chemicals (Essential Chemicals)	:	Not listed

US. EPA CERCLA Hazardous Substances (40 CFR 302)

:

not applicable

SARA 311/312

Classification

COMBUSTIBLE DUSTS

Composition/information on ingredients

Name	%	Classification
Ethene, chloro-, homopolymer	>= 25 - <= 50	COMBUSTIBLE DUSTS
Carbon black	>= 10 - <= 25	CARCINOGENICITY - Category 2
Octadecanoic acid	>= 1 - <= 3	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A

Not applicable.

<u>State regulations</u> Massachusetts	: The following components are listed: Carbon black	
New York	None of the components are listed.	
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New Jersey	:	The following components are listed: Ethene, chloro-, homopolymer
Pennsylvania	:	Carbon black The following components are listed:
		Carbon black

California Prop. 65

WARNING: This product can expose you to chemicals including Carbon black, which is known to the State of California to cause cancer, and Diisodecyl phthalate (mixed isomers), which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Diisodecyl phthalate (mixed isomers)	-	Yes.
Carbon black	-	-

:	All components are active or exempted.
:	All components are listed or exempted.
:	Not determined.
:	All components are listed or exempted.
:	Not determined.
:	Russian Federation inventory: Not determined.
:	Japan inventory (CSCL): Not determined.
	Japan inventory (ISHL): Not determined.
:	Not determined.
:	Not determined.
:	Not determined.
:	Not determined.Not determined.
:	Not determined.
:	Not determined.
:	All components are active or exempted.
:	Not determined.
	: : : : : : : : : : : : : : : : : : : :

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		3
Physical hazards		0



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Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

<u>Instory</u>		
Date of printing	:	01/10/2025
Date of issue/Date of revision	:	01/01/2025
Date of previous issue	:	05/19/2022
Version	:	1.7
Key to abbreviations	:	ATE = Acute Toxicity Estimate
-		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		UN = United Nations
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.